

Nanostructured Hybrid Layered-Spinel Cathode Material Synthesized by Hydrothermal Method for Lithium-Ion Batteries

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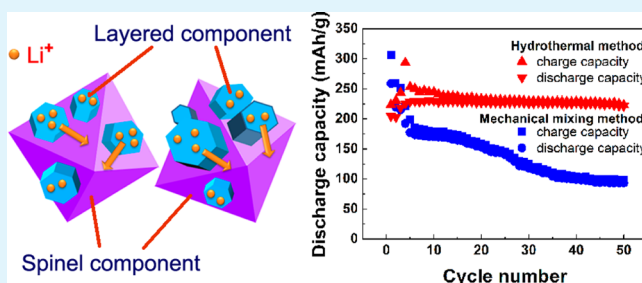
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Supporting Information

ABSTRACT: Nanostructured spinel $\text{LiMn}_{1.5}\text{Ni}_{0.5}\text{O}_4$, layered $\text{Li}_{1.5}\text{Mn}_{0.75}\text{Ni}_{0.25}\text{O}_{2.5}$ and layered-spinel hybrid particles have been successfully synthesized by hydrothermal methods. It is found that the nanostructured hybrid cathode contains both spinel and layered components, which could be expressed as $\text{Li}_{1.13}\text{Mn}_{0.75}\text{Ni}_{0.25}\text{O}_{2.32}$. Diffraction-contrast bright-field (BF) and dark-field (DF) images illustrate that the hybrid cathode has well dispersed spinel component. Electrochemical measurements reveal that the first-cycle efficiency of the layered-spinel hybrid cathode is greatly improved (up to 90%) compared with that of the layered material (71%) by integrating spinel component. Our investigation demonstrates that the spinel containing hybrid material delivers a high capacity of 240 mAh g^{-1} with good cycling stability between 2.0 and 4.8 V at a current rate of 0.1 C.

KEYWORDS: layered-spinel hybrid cathode, lithium-ion battery, hydrothermal synthesis



1. INTRODUCTION

In recent years, the lithium-ion batteries have been successfully used in the portable devices such as mobile phones, digital cameras, and laptop computers etc. However, the performance of lithium battery cannot entirely meet the requirements of electric vehicles (EV) and hybrid electric vehicles (HEV), which need high power and energy densities. The energy density of a lithium battery was determined by the cathode capacity and its operating voltage, so developing high energy, high voltage and low cost cathode materials has become the key factor for high-performance rechargeable lithium-ion batteries.^{1–5}

Lithium-rich manganese-based material $\text{Li}_2\text{MnO}_3\text{--LiMO}_2$ ($M = \text{Mn, Ni, Co}$) with layered-layered structures has drawn a lot of attention recently since they were synthesized by Lu and Thackeray.^{3,6} These materials seem to be among the most promising candidates for lithium-ion batteries and can provide very large specific capacity more than 250 mAh g^{-1} when they are charged over 4.6 V or higher ($>4.6 \text{ V vs. Li}^+/\text{Li}$).⁷ Despite their ability to provide a significantly higher capacity, the layered cathode material has several limits, such as relatively poor rate capacities, low first cycle efficiency, and a significant voltage decay when continuously cycled to high potentials.⁸ Spinel $\text{LiNi}_{0.5}\text{Mn}_{1.5}\text{O}_4$ is also a very promising material for its good cycling performance at room temperature and three-dimensional interstitial space permits fast diffusion of lithium ions. The main drawback of spinel $\text{LiNi}_{0.5}\text{Mn}_{1.5}\text{O}_4$ lies in a limited discharge capacity of $\sim 130 \text{ mAh g}^{-1}$.⁹ So integrating a spinel component within Li_2MnO_3 -based layered

oxides to get new layered-spinel hybrid electrodes with obvious superiorities of the two components has been pursued by many research groups.¹⁰ The spinel component here can offset the first-cycle coulombic inefficiency and offer the high rate capacity of the composite electrode. In addition, the nanostructure could improve the power density of Li-ion batteries by decreasing lithium ion transport path during delithiation and lithiation processes.^{11–13} The methods for synthesizing layered-spinel composites mainly include coprecipitation method,^{1,8–10,14,15} lithium ion-exchange method,^{16,17} and spray pyrolysis method.^{18,19} Hydrothermal process is a relatively low temperature process and has advantages of high crystallinity, high yield, homogeneous particle products, and narrow particle-size distributions, etc.²⁰ Hydrothermal synthesis has been used to prepare nanosized layered $\text{LiMnO}_2\text{--Li}_2\text{MnO}_3$ compounds and $\text{Li}[\text{Ni}_{0.2}\text{Li}_{0.2}\text{Mn}_{0.6}]\text{O}_2$ layered-layered nanowires.^{11,20} To date, few investigations are concerned with hydrothermal synthesis of layered-spinel hybrids as cathode materials for lithium-ion batteries and the structure relationship between the two components.

In this paper, we developed one-step hydrothermal and calcination method to integrate a spinel component into Li_2MnO_3 -based layered oxides. The structure, morphology and electrochemical properties of three structures: the spinel structure, layered-spinel hybrid and layered structure were

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investigated thoroughly. Using spinel component to stabilize high capacity layered electrode, it is expected that the electrochemical performance of the layered-spinel hybrid cathode would be significantly improved.

2. EXPERIMENTAL SECTION

2.1. Synthesis of Hybrid Layered-Spinel Cathode Material.

The three samples were synthesized from the same precursor ratio via hydrothermal method followed by calcinations. In a typical process 2.685 g of LiOH·H₂O (AR, Tianjin Weichen Chemical Reagent Company) was dissolved in 25 ml deionized water and then added slowly dropwise into an aqueous solution containing the required stoichiometric amounts of MnSO₄·H₂O (1.01 g), NiSO₄·6H₂O (0.525 g), (NH₄)₂S₂O₈ (1.36 g) (AR, Tianjin Kewei Chemical Reagent Company) under continuous stirring. Then, the layered-spinel hybrid sample was sealed in an autoclave and heated typically at 180 °C for 10 h, spinel LiMn_{1.5}Ni_{0.5}O₄ for 1 h and layered Li₂MnO₃–LiMn_{0.5}Ni_{0.5}O₂ for 24 h. Finally the precipitates of spinel sample and layered-spinel hybrid sample were filtered, washed, and then dried at 80 °C overnight. However, layered sample precipitate was stirred vigorously until dry. The obtained samples were ground by an agate mortar. Then the resulting powder were placed into an alumina crucible and calcined at 800 °C for 8 h in air to get the final products.

2.2. Characterization. A powder X-ray diffractometer (XRD, Bruker D8 ADVANCE) with a Cu-Kα radiation (1.5405 Å) in a range of 10°–90° was used to identify the crystal structure and phase composition. The morphological features and particle size of the powders were observed using a field emission scanning electron microscope (FE-SEM, HITACHI S4800) and a high-resolution transmission electron microscope (HRTEM, PHILIPS TECNAI G2F20). The Raman spectra were recorded via a Renishaw Raman spectroscopy system, using laser excitation at 512 nm from an argon ion laser source. Fourier transform infrared (FTIR, Tensor 27) spectra were recorded using a WQF-510 spectrometer. Nitrogen adsorption isotherms of the cathode materials were measured at 77 K using an autosorb iQ instrument (Quantachrome U.S.). The total surface area was calculated from the Brunauer–Emmett–Teller (BET) method and the pore size distribution data was calculated using the Barrett–Joyner–Halenda (BJH) method.

2.3. Electrochemical Measurements. Electrochemical properties were tested in CR2032 coin cells with lithium–metal anodes. The synthesized cathode materials were mixed with carbon black and poly(vinylidene fluoride) binder (PVDF) in *N*-methyl-2-pyrrolidinone solvent with a weight ratio of 80:10:10. After mixing thoroughly, the slurry was coated on an aluminum foil current collector, dried at 120 °C overnight in a vacuum oven and cut into a wafer with area of 1.13 cm². Coin cells were assembled in an argon-filled glove box with lithium metal as the counter electrode and reference electrode, Celgard 2300 polypropylene film as separator and 1 M LiPF₆ dissolving in ethylene carbonate (EC)/ethyl methyl carbonate (EMC)/dimethyl carbonate (DEC) (1:1:1 in volume) as electrolyte.

Galvanostatic charge/discharge tests were performed in a voltage range of 2.0–4.8 V with different current densities. The cyclic voltammetry (CV) tests were conducted using a CHI 660D electrochemical workstation between 2.0 and 4.8 V versus Li⁺/Li at a scan rate of 0.2 mV s⁻¹ at room temperature.

3. RESULTS AND DISCUSSION

3.1. Morphology. Figure 1 shows the particle morphologies of the spinel LiMn_{1.5}Ni_{0.5}O₄, layered Li_{1.5}Mn_{0.75}Ni_{0.25}O_{2.5} and layered-spinel hybrids. All the cathode materials are composed of nanoparticles with dimension ranging from 50 to 200 nm. Figure 1a exhibits the octahedral-shaped particles of spinel LiMn_{1.5}Ni_{0.5}O₄, whereas hexagonal-shaped phase is revealed for layered structure as shown in Figure 1c. The layered-spinel material consists of the hexagonal-shaped particles and the octahedral-shaped particles (Figure 1b, d).

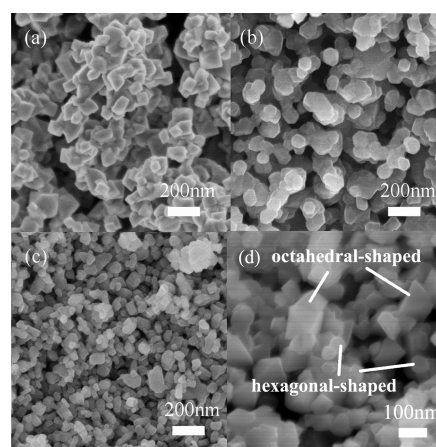


Figure 1. SEM images of (a) spinel LiMn_{1.5}Ni_{0.5}O₄, (b) layered-spinel hybrid, and (c) layered Li₂MnO₃–LiMn_{0.5}Ni_{0.5}O₂ cathode materials; (d) high-magnification image of layered-spinel hybrid, indicating the octahedral-shaped and hexagonal-shaped particles.

It is also found that the layered Li_{1.5}Mn_{0.75}Ni_{0.25}O_{2.5} (Figure 1c) has finer particles than the spinel-containing materials (Figure 1a, b). The nanostructure layered-spinel hybrid has the specific surface area of 7.4 m²/g and the average pore size is about 30 nm (see Figure S1 in the Supporting information), which is higher than 5.6 m²/g of the cathode synthesized by coprecipitation reaction,²¹ thereby affording a short diffusion path for lithium ion diffusion and an increased electrode/electrolyte contact area, resulting higher specific power and better electronic/ionic conductivity.²²

3.2. Crystal Structure and Phase. The crystal structure and phase of spinel, layered-spinel, and layered samples were identified with high-resolution powder XRD, as shown in Figure 2. The XRD pattern of LiNi_{0.5}Mn_{1.5}O₄ (Figure 2(a)) fits well to the space group of Fd3m, consistent with previously reported data.^{23,24} The XRD pattern of layered oxide (Figure 2(c)) fits well with Li_{1.5}Mn_{0.75}Ni_{0.25}O_{2.5} structure, which has been identified as a single-phase solid solution with C2/m monoclinic symmetry and multiple planar defects by XRD and TEM.²⁵ Weak peaks appear in the 2θ range of 22–25° because of the ordering of the excess lithium ions in the transition metal layered of Li_{1.5}Mn_{0.75}Ni_{0.25}O_{2.5}.²⁶ The layered-spinel hybrids (Figure 2b) show reflections corresponding to layer and spinel phase. The sharp superstructure is clearly visible in the layered-spinel material, thereby reflecting the existence of Li₂MnO₃-based layered-spinel structure.^{27,28} Raman analysis was used to examine the bonding characteristics of the layered-spinel hybrid cathode. Raman profile (see Figure S2 in the Supporting information) of the layered-spinel hybrid shows main Raman peaks at 629, 612, 583, 483, 438 cm⁻¹, which contain both characteristic peaks 629 cm⁻¹ of spinel and 612 cm⁻¹ of layered structure, illustrating the existence of spinel component in the hybrid. The FTIR spectra in Figure S3 (see the Supporting information) also reveals the same fact.

To explore the spinel content in the hybrid cathode, we conducted Rietveld refinements with XRD data (see Figure S4 in the Supporting Information). The details of the obtained composition of the three samples and lattice parameters of the layered phase and spinel phase are listed in Table 1. According to the refinement results the layered-spinel material has a relatively high spinel content of approximately 36 wt %, and accordingly molecular formula could be expressed as 0.64-

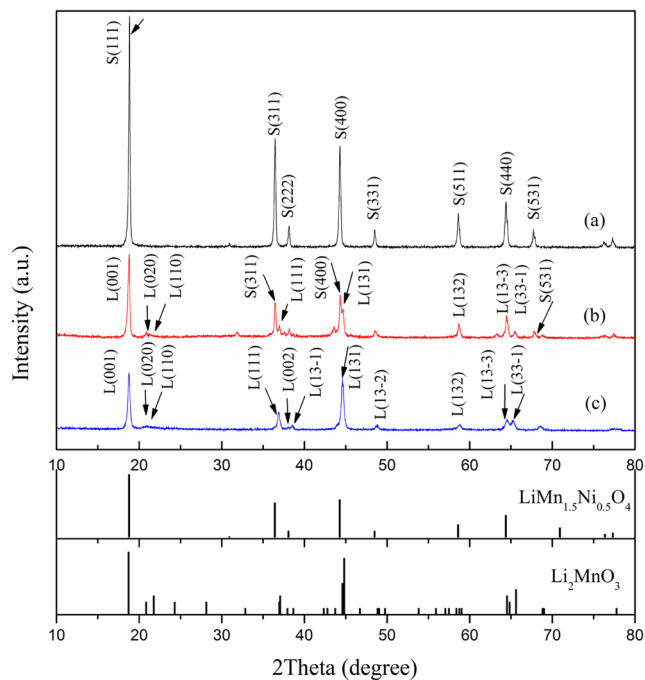


Figure 2. XRD patterns of cathode materials: (a) spinel $\text{LiMn}_{1.5}\text{Ni}_{0.5}\text{O}_4$, (b) layered-spinel hybrid, and (c) layered $\text{Li}_{1.5}\text{Mn}_{0.75}\text{Ni}_{0.25}\text{O}_{2.5}$ cathode materials. The standard PDF profiles of Li_2MnO_3 and $\text{LiMn}_{1.5}\text{Ni}_{0.5}\text{O}_4$ are shown in the figure for reference.

$[\text{Li}_{1.5}\text{Mn}_{0.75}\text{Ni}_{0.25}\text{O}_{2.5}]_{-0.36} \text{LiNi}_{0.5}\text{Mn}_{1.5}\text{O}_4$, which is corresponding to ICP result of $\text{Li}_{1.13}\text{Mn}_{0.75}\text{Ni}_{0.25}\text{O}_{2.32}$. In the spinel $\text{LiNi}_{0.5}\text{Mn}_{1.5}\text{O}_4$ sample, a very small amount (0.69 wt %) of layered phase is present due to high lithium content in the reaction.

The TEM images of spinel, layered-spinel, and layered samples are shown in Figure 3. Spinel and layered-spinel samples have more regular morphology than layered $\text{Li}_{1.5}\text{Mn}_{0.75}\text{Ni}_{0.25}\text{O}_{2.5}$. The mean size of the particles are about 100 nm, smaller than the particle size obtained by co-precipitation method, which is in favor of diffusion of lithium ion and improvement of the rate performance to some extent. Figure 3b e, and h exhibits the high-resolution images of local region in Figure 3a, d, and g. Three samples all have the same main lattice fringe distance equal to 0.47 nm, which is consistent with the characteristic plane (111) of $Fd\bar{3}m$ $\text{LiNi}_{0.5}\text{Mn}_{1.5}\text{O}_4$ or (001) plane of $C2/m$ Li_2MnO_3 . Figure 3c, f, and i show the fast Fourier transform (FFT) patterns of Figure 3b e, and h. It could be seen the samples are all single crystalline. The diffraction spots in image f and i in Figure 3 can be indexed to hexagonal structure for the $C2/m$ space group taken from along $[111]$ and $[001]$ directions.

In addition, selected area electron diffraction (SAED) patterns and the diffraction-contrast bright-field (BF) and

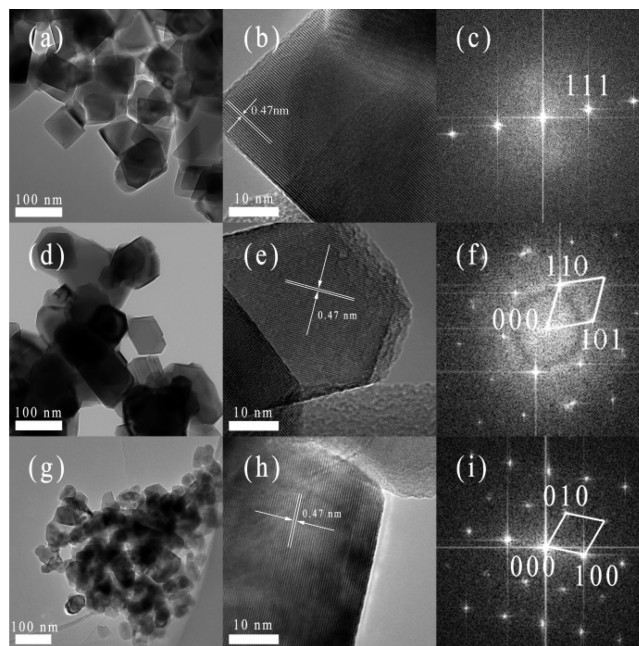


Figure 3. TEM images of (a, b) spinel $\text{LiNi}_{0.5}\text{Mn}_{1.5}\text{O}_4$, (d, e) layered-spinel $\text{Li}_{1.13}\text{Mn}_{0.75}\text{Ni}_{0.25}\text{O}_{2.32}$, and (g, h) layered $\text{Li}_{1.5}\text{Mn}_{0.75}\text{Ni}_{0.25}\text{O}_{2.5}$; (c, f, i) Fourier transformation (FFT) images of b, e, and h, respectively.

dark-field (DF) images were collected for the layered-spinel hybrids to clarify the two components as displayed in Figure 4.

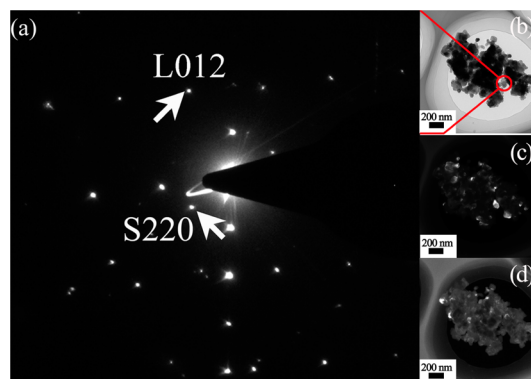


Figure 4. (a) Selected area electron diffraction (SAED) pattern, (b) bright-field image, (c, d) dark-field images of the layered-spinel hybrid $\text{Li}_{1.13}\text{Mn}_{0.75}\text{Ni}_{0.25}\text{O}_{2.32}$.

Figure 4a is the SAED patterns of the particles in the red circle as shown Figure 4b. The diffractions of layered plane L(012) and spinel plane S(220) are indicated by the arrows in the figure. The DF images were taken with focus on the layered nanoparticle diffraction spot L(012) and spinel diffraction spot

Table 1. Lattice Parameters and Weight Percent of the Layered, Spinel Phase in the $x\text{Li}[\text{Ni}_{0.2}\text{Li}_{0.2}\text{Mn}_{0.6}]\text{O}_2 \cdot (1-x)\text{LiMn}_{1.5}\text{Ni}_{0.5}\text{O}_4$ ($x = 0, 0.25, 1$) Cathodes

samples	wt %		spinel ($Fd\bar{3}m$)		layered ($C2/m$)			R factor $R_{\text{wp}}\%$
	spinel ($Fd\bar{3}m$)	layered	a	a	b	c		
spinel ($x = 0$)	99.31	0.69	8.1854	4.9398	8.5029	5.0841	7.8	
layered-spinel ($x = 0.25$)	35.96	64.04	8.2429	4.9902	8.5504	5.0446	8.9	
layered ($x = 1$)	2.62	97.38	8.1679	4.9377	8.5346	5.0304	8.7	

S(220) are shown in images c and d in Figure 4, respectively. It can be confirmed that the layered-spinel hybrid contains well dispersed $\text{LiMn}_{1.5}\text{Ni}_{0.5}\text{O}_4$ (Fd $\bar{3}m$) component. The spinel LiM_2O_4 ($M = \text{Mn}/\text{Li}, \text{Ni}$) component in the hybrid has three-dimensional space provided by M_2O_4 framework.²⁹ So the excess lithium ions can be accommodated during discharge by spinel component.^{30,31}

3.3. Electrochemical Properties. The charge/discharge profiles at the 1st, 2nd, and 30th cycles of lithium cells containing $\text{LiMn}_{1.5}\text{Ni}_{0.5}\text{O}_4$, $\text{Li}_{1.13}\text{Mn}_{0.75}\text{Ni}_{0.25}\text{O}_{2.32}$ and $\text{Li}_{1.5}\text{Mn}_{0.75}\text{Ni}_{0.25}\text{O}_{2.5}$ electrodes recorded between 2.0 and 4.8 V at 0.1 C are shown in Figure 5a, c, and e, respectively. The

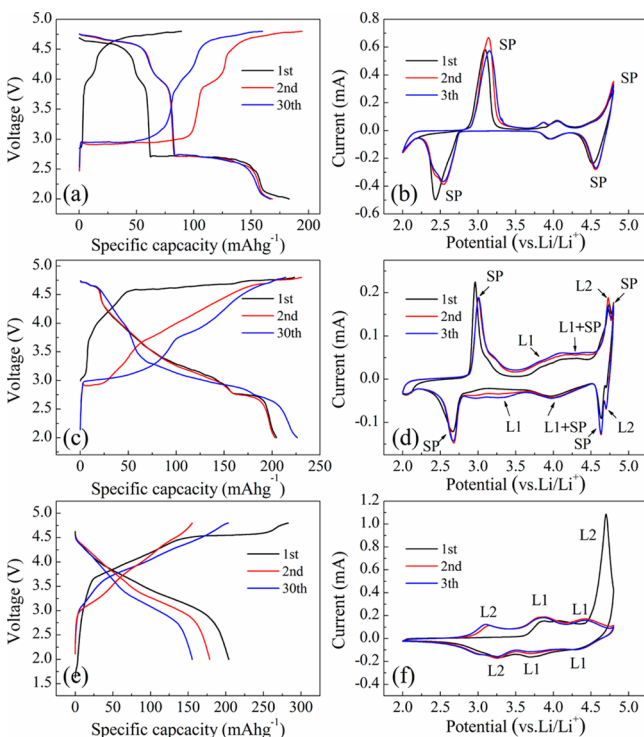


Figure 5. (a, c, e) Voltage profiles and (b, d, f) C–V profiles of Li cells with spinel $\text{LiMn}_{1.5}\text{Ni}_{0.5}\text{O}_4$, layered-spinel $\text{Li}_{1.13}\text{Mn}_{0.75}\text{Ni}_{0.25}\text{O}_{2.32}$, and layered $\text{Li}_{1.5}\text{Mn}_{0.75}\text{Ni}_{0.25}\text{O}_{2.5}$ electrodes.

corresponding C–V curves of the 1–3 cycles are depicted in Figure 5b, d, and f. The spinel $\text{LiMn}_{1.5}\text{Ni}_{0.5}\text{O}_4$ electrodes show four distinctive plateau regions during discharge (Figure 5(a)). The plateaus at around 4.7 and 4.0 V correspond to the extraction/insertion of lithium ion from/into 8a tetrahedral site of the cubic spinel structure. The upper plateau region at ~ 4.7 V originates from the $\text{Ni}^{3+}/\text{Ni}^{4+}$ couple and the lower plateau region at ~ 4.7 V corresponds to the $\text{Ni}^{2+}/\text{Ni}^{3+}$ couple.⁹ The plateau region at 4.0 V originates from the $\text{Mn}^{3+}/\text{Mn}^{4+}$ couple, which is mainly due to the existence of a small amount of Mn^{3+} formed during hydrothermal process.^{20,32} The reaction plateaus at ~ 2.8 V and ~ 2.1 V are associated with the transformation of cubic to tetragonal phase during the extraction of lithium ions from empty 16c octahedral site of the cubic spinel structure.¹

Lithium-rich layered $\text{Li}_{1.5}\text{Mn}_{0.75}\text{Ni}_{0.25}\text{O}_{2.5}$ shows distinctly different voltage curves as shown in Figure 5e. During the initial charge process, Li ion is initially extracted from the $\text{LiMn}_{0.5}\text{Ni}_{0.5}\text{O}_2$ component corresponding to the oxidation of the transition metal Ni^{2+} to Ni^{4+} at about 4.0 V.³¹ Thereafter between 4.5 and 4.8 V, lithium and oxygen are removed

irreversibly from Li_2MnO_3 with a net loss of Li_2O , resulting in a layered structure MnO_2 .³² During the subsequent discharge, there are three reduction peaks at ~ 4.3 , ~ 3.7 , and ~ 3.3 V (Figure 5f). Lithium ion first inserts into $\text{Mn}_{0.5}\text{Ni}_{0.5}\text{O}_2$ at approximately 4.3 to 3.7 V (Ni^{4+} to Ni^{2+}), and then into the MnO_2 derived from Li_2MnO_3 at 3.3 V (Mn^{4+} to Mn^{3+}).¹⁴ In the second cycle, the C–V profile is different from those observed in the first cycle. The strong peak at 4.7 V disappears and a weak new peak turns up at 4.4 V, indicating the oxidation peak above 4.5 V is irreversible. The reversible redox of the Mn ions below 3.5 V can be still observed in the second cycle.

Layered-spinel $\text{Li}_{1.13}\text{Mn}_{0.75}\text{Ni}_{0.25}\text{O}_{2.32}$ profiles exhibit both spinel and layered characteristics as shown in Figure 5(c). The voltage plateaus between 3.7 and 4.5 V in Figure 5d are attributed to the extraction of lithium ion from layered $\text{LiMn}_{0.5}\text{Ni}_{0.5}\text{O}_2$.⁵ When charging to 4.6 V, the removal of Li_2O from the electrode structure occurs. The reaction plateau at ~ 2.8 V is obviously associated with the reduction of Mn^{4+} to Mn^{3+} in the spinel $\text{LiMn}_{1.5}\text{Ni}_{0.5}\text{O}_4$ component.¹² But the plateau at 2.1 V becomes less evident due to small amount of spinel content compare to layered phase. The result corresponding to the C–V curves in Figure 5d highlights the complexity of the electrochemical processes occurred in layered-spinel composite structure, in which the layered component concluding $\text{LiMn}_{0.5}\text{Ni}_{0.5}\text{O}_2$ (L1) and Li_2MnO_3 (L2) and spinel $\text{LiMn}_{1.5}\text{Ni}_{0.5}\text{O}_4$ (SP) component can be identified.

The cyclability in terms of discharge capacity of spinel $\text{LiMn}_{1.5}\text{Ni}_{0.5}\text{O}_4$, layered-spinel hybrids and layered Li_2MnO_3 – $\text{LiMn}_{0.5}\text{Ni}_{0.5}\text{O}_2$ between 2 and 4.8 V at 0.1 C is shown in Figure 6a. The spinel electrode delivers 181 mAh g^{-1} for the first cycle and keeps increasing gradually under the following cycles. The layered electrode shows 201 mAh g^{-1} for the initial cycle but decreases regularly in the following cycles. Layered-spinel hybrid cathode shows the first discharge capacity of 218 mAh g^{-1} . However, the capacity of layered-spinel hybrids increases steadily on the cycling and attains a stable reversible capacity of about 240 mAh g^{-1} after the third cycle. The continuously increasing capacity is attributed to the 3 V spinel-like phase from the lithium-rich layered phase.⁹

Figure 6b provides a comparison of the rate performance of spinel, layered-spinel, and layered electrodes. The cell was initially cycled 3 times under a C/10 rate to activate the electrode material and then cycled under a charge rate of C/10 and discharge rates of C/10, C/2, 1 C, 2 C, and 5 C in sequence for 5 cycles each. The data indicate that the performance of layered-spinel electrode is much better than the other electrodes. At 1 C, layered-spinel electrode delivers about 140 mAh g^{-1} , whereas layered and spinel deliver 108 and 92 mAh g^{-1} at the same rate, respectively. When the current rate returns to 0.1 C from 5 C, the capacity of layered-spinel sample remains almost the same value of the initial discharge capacity at 0.1 C, which indicates the sample has good rate performance. Under our experiment conditions the rate performance of layered-spinel electrode is greatly improved compared with layered electrode. The improved rate performance is attributed to the nanosized particles and three-dimensional spinel phase. It is worth noting that the discharge capacities of all the samples tend toward a same level while the discharge rate increases from 0.1 to 5 C, indicating the diffusion of lithium-ion in the layered and the spinel structure may become the same at higher discharge rates.

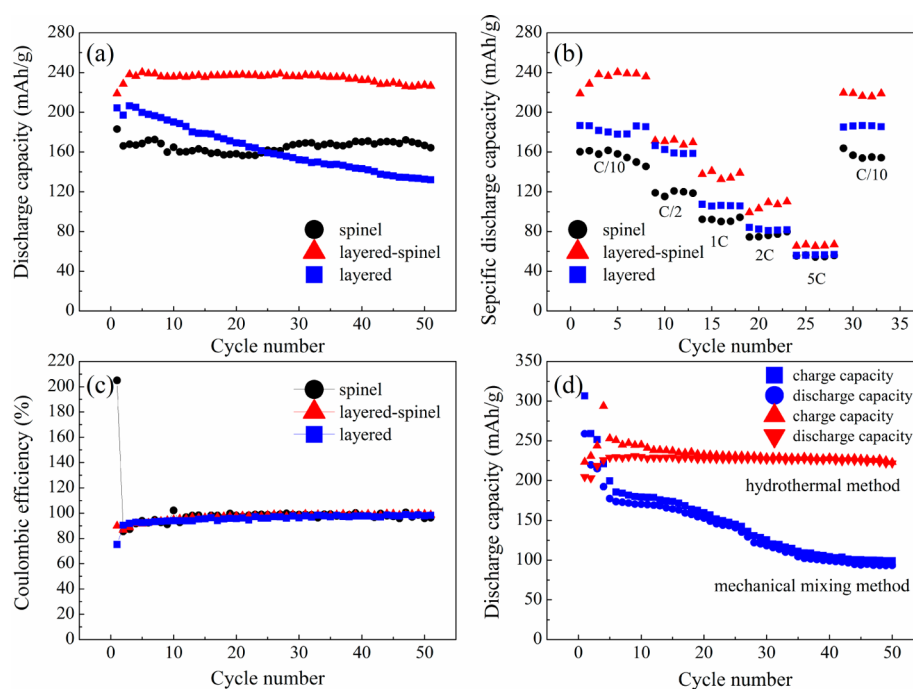


Figure 6. Electrochemical performance of the spinel electrode, layered-spinel and layered electrode (a) cycle performance under charge rate of $C/10$ and discharge rate of $C/10$; (b) rate performance under charge rate $C/10$ and discharge $C/10$, $C/2$, $1C$, $2C$, $5C$; (c) coulombic efficiencies during 50 cycles when cycled under $C/10$; (d) layered-spinel electrode prepared by different methods.

The coulombic efficiencies of spinel, layered-spinel and layered samples during 50 cycles between 2 and 4.8 V at 0.1C are shown in Figure 6c. The spinel electrode gets the highest first coulombic efficiency of 205% ($>100\%$) because of the insertion of additional lithium ions into the empty 16c octahedral site of the spinel phase. On the other hand, the layered cathode shows the lowest coulombic efficiency of 75% due to the net loss of Li_2O and the inability to insert all the lithium back into the layered lattice.²⁵ The layered-spinel hybrids show improved coulombic efficiency of 90%, and this is mainly attributed to the spinel component in the cathode, which can accommodate the oversupply of lithium from the Li_2MnO_3 component on the initial charge, the spinel component can stable the layered phase by improving first-cycle efficiency.⁸ The spinel content in hybrids is expected to be controlled by adjusting hydrothermal parameter, which is still in progress in our laboratory.

Comparison of the cycling stability in terms of discharge capacity of the layered-spinel cathodes synthesized by hydrothermal method discussed previously and by mechanical mixing method is shown in Figure 6d. It could be clearly seen that the electrode prepared by hydrothermal method has superior cyclability than the mechanical mixed hybrid cathode. The mechanical mixing electrode shows relatively high discharge capacity during the first two cycles, whereas it decays seriously in the following cycles. The reason is attributed to the spinel component well-dispersed in the composite and the good combination between layered and spinel component during hydrothermal processing.

4. CONCLUSIONS

Nanosized layered-spinel composite cathode $\text{Li}_{1.13}\text{Mn}_{0.75}\text{Ni}_{0.25}\text{O}_{2.32}$ was synthesized by a hydrothermal approach followed by calcination. The samples are proven to have uniformly distributed nanoparticles of 50–200 nm by

SEM and TEM, which may be in favor of diffusion of lithium ion and improvement of the rate performance. To be used as a cathode for lithium ion battery, the hybrid exhibits an excellent cycle performance: the first-cycle efficiency of the layered-spinel composite cathode is improved from 71 to 90% by integrating spinel component and it maintained quite good cycling stability at 0.1 C with the capacity retention of 94.6% after 100 cycles, which made this hybrid cathode a very promising candidate for the application of rechargeable Li-ion batteries in HEVs.

■ ASSOCIATED CONTENT

Supporting Information

Pore size distribution of the layered-spinel hybrid and Raman spectra, FTIR spectra, and Rietveld refinement results of layered $\text{Li}_{1.5}\text{Mn}_{0.75}\text{Ni}_{0.25}\text{O}_{2.5}$, layered-spinel $\text{Li}_{1.13}\text{Mn}_{0.75}\text{Ni}_{0.25}\text{O}_{2.32}$ and spinel $\text{LiMn}_{1.5}\text{Ni}_{0.5}\text{O}_4$. This material is available free of charge via the Internet at <http://pubs.acs.org>.

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Notes

The authors declare no competing financial interest.

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